



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D407-549-017
Job Sheet 182590



Part No: D407-549-017

Job Qty: 1 ea

Part Name: High Slope Avionics Console



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D407-549 REV A IPP Rev:A New Issue 06-01-03 JLM IPP Rev:B 10.06.30 fixe qty of washer & screw DD
verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 18 2018
110	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-4		SEP 18 2018
120	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC4		SEP 24 2018
125	DC	1 pcs	9/21/18	9/21/18	0.00	0.00	DC		SEP 24 2018
130	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		SEP 24 2018
140	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 24 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD407-549-017 CHG002

Descriptions: 130 - identify and pack for shipping as per PPP D407-549-017 Location:FG020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-547-11	Angle, Console	2 Ea (2 ea)	90-Start up Operation	F150014
D2163	Cap Angle	1 Ea (1 ea)	90-Start up Operation	F86960
D407-547-047	Console High Slope	1 Ea (1 ea)	90-Start up Operation	5118989
MS20470AD4-5	Rivet, Universal Head	28 Ea (28 ea)	90-Start up Operation	5049829
MS27039-1-08	Screw	16 Ea (16 ea)	90-Start up Operation	5101501X8 50969 36x
NAS1149D0332J	Washer	16 Ea (16 ea)	90-Start up Operation	5100407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-547-11	2	4	0
	D2163	1	38	0
	D407-547-047	1	0	0
	MS20470AD4-5	28	1,975	0
	MS27039-1-08	16	561	0
	NAS1149D0332J	16	2,697	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																									
Date : _____	QTY Effective : _____		MRB (QSI042) Approval																								
Description Wor	Disposition			Completed By																							
Container No: S111049 Part: D407 - 549 - 017 Job No: 182590 Serial No/Batch: S111049 Revision: A Inspector: _____ Exp Date: _____ Instructions: TC STC SH89 - 28 Issue Defect STC SH0055 INY 01/03/13, LBA GE				Lead hand / Supervisor Approval Verification																							
				QC / QA Coordinator Approval																							
				<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; text-align: center;">Root Cause</td> <td style="width:50%;"></td> </tr> <tr> <td>Environment ☐</td> <td>Nr ☐</td> </tr> <tr> <td>Design ☐</td> <td>C ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> </tr> </table>		Root Cause		Environment ☐	Nr ☐	Design ☐	C ☐	Doc/Data ☐	Offset ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐
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4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D206-549-013	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-015	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m
D407-549-017	2 lbs 0.907 kg	0 in 0 m	0 lbs-in 0 kg-m	48.0 in 1.22 m	96.00 lbs-in 1.11 kg-m

5. PARTS LIST

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW